

CLOUD FOREST ESTATE COFFEE LIMITED PARTNERSHIP



**YOUR INVESTMENT OPPORTUNITY
INTO THE WORLD OF SPECIALTY COFFEE!**



This is not and should not be construed as an offering of securities, which can only be done by way of an Offering Memorandum.

WHY INVEST INTO THE SPECIALTY COFFEE MARKET?

Quadrant Pacific Capital Corp has been developing international agribusiness investments for Canadians since 1991. After years of research and the nurturing of relationships within the coffee industry, Quadrant Pacific has launched one of its most anticipated investment opportunities, **Cloud Forest Estate Coffee LP**.

Coffee is the second largest commodity traded after oil; 11.5 billion pounds of coffee changes hands each year. The average North American will consume over 27 gallons of coffee a year or 400 cups. The demand for premium, specialty coffee beans (Strictly Hard Bean – SHB) has enjoyed unparalleled growth as compared with the rest of the coffee industry. We look forward to increasing demand as the Asian market gets hooked on the addictive black nectar.

It is this 'specialty coffee market' that has attracted worldwide investors to the likes of **Starbucks Coffee®**, **Second Cup®** and **Seattle's Best Coffee®**. This market is still very young and has excellent growth potential, which is why Quadrant Pacific Capital Corp has selected it for its newest investment offering.

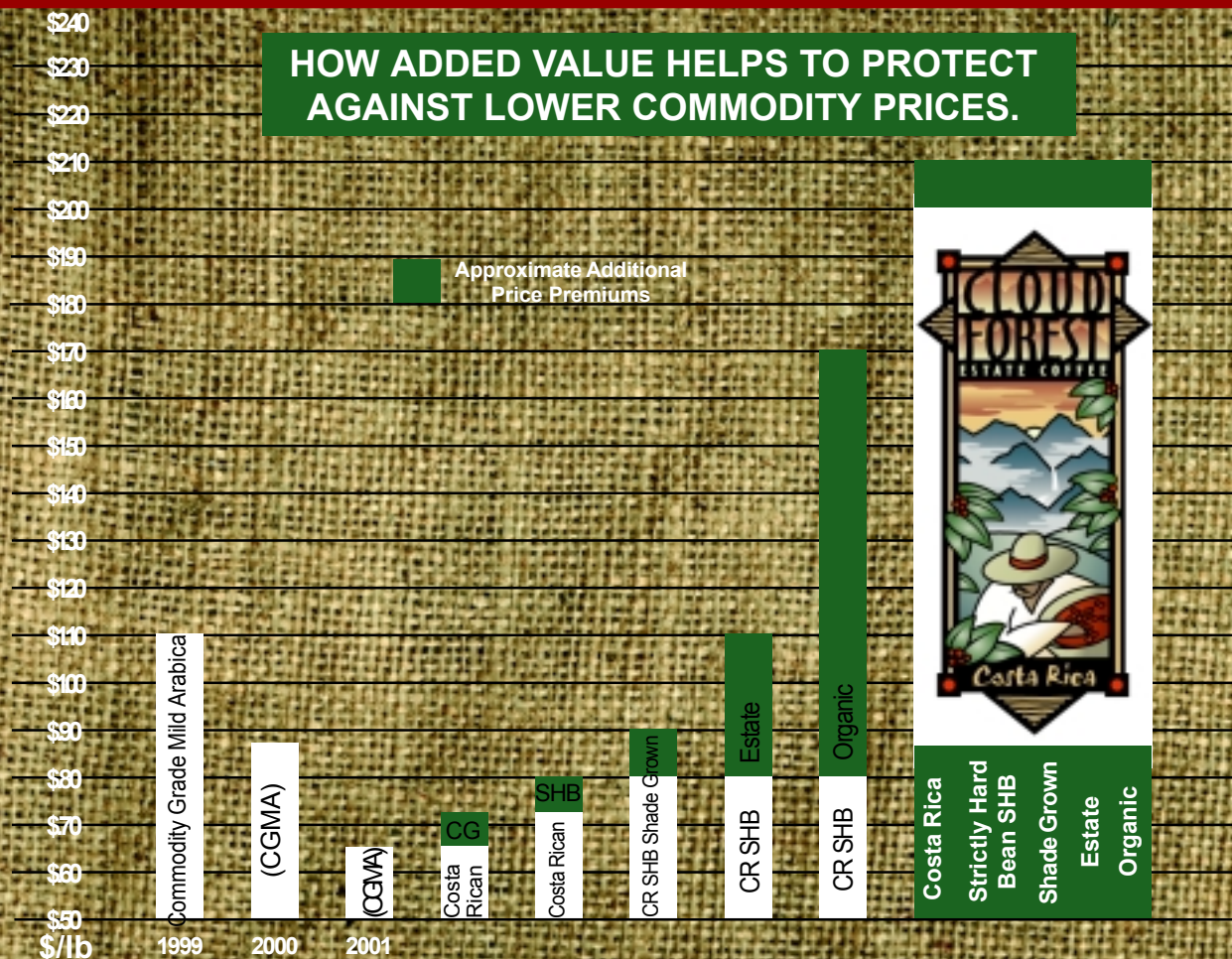
Costa Rica has a reputation for producing one of the finest quality coffees in the world. This is attested to since the early 1800s when their coffee was shipped to England to produce the Queen's 'Royal Blend'. This small country has always prided itself on its prominent position in the specialty coffee industry, which is supported mainly by small family owned and operated coffee plantations, probably the best kept secret to quality control.

Cloud Forest Estate Coffee has also witnessed a rising demand within the organic food market due to consumers' concerns with the over-use of pesticides, herbicides, chemical fertilizers, and the infiltration of genetically altered foods.

Cloud Forest Estate Coffee is supporting the move toward organic foods by establishing an environmentally and socially responsible growing operation on some of the best coffee land available in Costa Rica. In addition to growing, we have partnered with a high profile Costa Rican, organically certified coffee mill for processing, owned by **Deli Café S.A.** Cloud Forest Estate Coffee is also establishing a worldwide network of coffee roasters and retailers, who share our passion for nature, community and a better cup of coffee.

The largest coffee company in the world, **Starbucks®** of Seattle, Washington, also recognized the growth occurring in the organic food market. In April of 1999 they launched their first organic coffee - of Costa Rican origin, no less. Cloud Forest Estate Coffee is very excited about the progress **Starbucks®** is making into the Asian market where they have vastly exceeded their projected growth targets.

Quadrant Pacific Capital Corp invites you to explore this investment opportunity further and realize all of the benefits Cloud Forest Estate Coffee LP has to offer.



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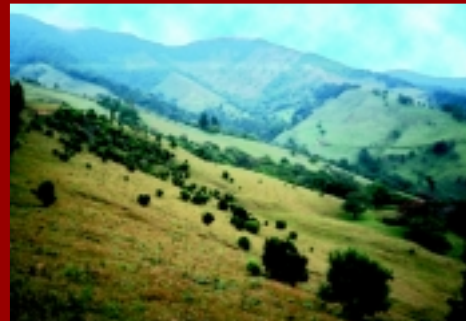
Costa Rica - Pura Vida (Pure Life)



Costa Rica is an oasis of peace in Central America. Free elections and a policy of neutrality have ensured that this paradise remain politically stable. Costa Rica is a prime tourist destination due to its low crime rate, exemplary environmental record, and the unparalleled beauty of its countryside and beaches. Costa Rica's success is the result of many social benchmarks including mandatory 11th grade education, no military, universal health care and strict employment policies. Costa Ricans (Ticos) are known for their warmth and hospitality, but their country's friendly attitude toward foreign investment is also highly renowned. A well educated workforce, modern infrastructure, an efficient communications system, and its geographical location make Costa Rica very attractive to international business.



Farm Manager, Oscar Rey, shows flowering plant



Cleared land ready for new planting



Newly established protective windbreaks



1 and 2 year old plants with new growth



Canadian investment advisor at organic mill



Many investors and advisor visit the estate yearly

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**Quadrant
Pacific
Capital
Corp.**

Quadrant Pacific Capital Corp, a Vancouver-based company is dedicated to meeting the specific financial needs of Canadian investors. Our focus is developing and managing agribusinesses that provide tax relief and mitigate risk through low or no-debt, asset-based investments. QPCC has developed off-shore investments into high-profit industries normally accessible to only highly capitalized individuals or companies. QPCC prides itself on its 'client first' philosophy. We practice true partnership with our investors, ensuring their money is invested prudently with strong management and well researched financial structures. We are committed to providing service and support during all stages of the investing process, pre and post, for clients and their advisors.



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CLOUD FOREST ESTATE COFFEE MANAGEMENT



Luis Enrique Zamora M. Agr. Ec., MBA
General Manager of Cloud Forest Estate Coffee



Oscar Rey - 15 Years Experience - Farm Manager
Showing investors around the Cloud Forest Estate

Offering Size: \$4,500,000 Cdn.
Minimum Investment: \$25,000 Cdn. in BC - financing available through 2005
 49 @ \$25,000 Cdn., \$97,000 Cdn in AB - financing available through 2005
Available Tax Deduction: Up to 70% of investment is tax deductible from farm expenses
 Additional deduction from RRSP Contribution, Interest & Travel expenses
 (Available deductions will vary depending on how investment is purchased and personal situation. Investors should consult an appropriate tax advisor)

Limited Units Available - Contact Us or Your Advisor Today!

1-888-259-4444 or www.cloudforestcoffee.com

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